

SAFETY DATA SHEET

Section 1: Product and Company Information

Product Name: Aluminum Flux Paste

Product Codes: 22404 (4 oz.)
22407 (1 lb.)

Product Use: Soldering flux for aluminum at low temperature.

Supplier: LA-CO Industries, Inc.
1201 Pratt Boulevard
Elk Grove Village, IL.
60007-5746

Phone Number: (847) 956-7600

Fax: (847) 956-9885

24-hour Emergency: CHEMTREC: (800) 424-9300

Section 2: Hazards Identification

Protective Clothing	NFPA Rating (USA)	EU Classification	WHMIS (Canada)	Transportation
		<p style="text-align: center;">Toxic Corrosive Dangerous for the environment</p>	<p style="text-align: center;">D1B Corrosive</p>	

Preparation Hazards and Classification:

Toxic if swallowed. Harmful by inhalation and in contact with skin. Causes burns. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

USA: This material is considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200).

Canada: This is a controlled product under WHMIS.

European Communities (EC): This preparation is classified as dangerous according to Directive 1999/45/EC and its amendments. Classifications: Toxic, Corrosive, Dangerous for the environment.

Appearance, Color and Odor: Honey colored viscous liquid, ammonia-like odor.

Primary Route(s) of Exposure: Inhalation, Eye contact, Skin contact, Ingestion. Exposure may be from contact to product as packaged and from fumes/gases generated during soldering.

Potential Health Effects **ACUTE (short term): see Section 8 for exposure controls**

Inhalation: Inhalation of fumes/gases generated when soldering with the flux can be moderately to severely irritating to the nose, throat and respiratory system. Symptoms of over-exposure include chills, fever, unproductive cough and difficulty breathing.

Ingestion: Toxic by ingestion. May cause nausea, vomiting and diarrhea. Ingestion may result in damage to the tissues of the gastrointestinal system and systemic fluoride toxicity, which may be fatal.

Skin: Severely irritating or corrosive to the skin. Causes burns with direct contact.

Thermal decomposition of this product may result in the release of hydrogen fluoride. This substance may be absorbed through the skin, causing burns. Extreme over-exposure to hydrogen fluoride can cause systemic fluoride toxicity, which may be fatal.

Eye: Product is irritating to the eyes. Causes eye burns with direct eye contact.

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Section 2: Hazards Identification, continued

CHRONIC (long term): see Section 11 for additional toxicological data

Prolonged or repeated over-exposure by skin contact may cause dermatitis.

Long-term over-exposure to fluorides can cause a deposit of fluorides in the bones and teeth, a condition called Fluorosis. This may cause pain, disability and mottling of the teeth. Fluorides can irritate the lungs and may cause bronchitis to develop with cough, phlegm and/or shortness of breath.

Long-term over-exposure to inorganic tin compounds can cause a benign dust-induced lung condition, called Stannosis. Usually this condition does not interfere with normal lung function. Workers with lung disease or limited respiratory capacity should have limited exposure to products containing inorganic tin compounds.

Medical Conditions Aggravated by Exposure: Interactions With Other Chemicals:

May aggravate an existing dermatitis.

Not available

Potential Environmental Effects:

Contains Zinc chloride, classified as dangerous for the environment; prevent release of this material into the environment.

Section 3: Composition / Information on Ingredients

Hazardous/Dangerous Ingredients:

<u>Chemical Name</u>	<u>CAS No.</u>	<u>Wt. %</u>	<u>EINECS / ELINCS</u>	<u>Symbol</u>	<u>Risk Phrases</u>
Monoethanolamine	141-43-5	30 - 60	205-483-3	Xn; C	R20/21/22 - 34
Ammonium hydrogendifluoride	1341-49-7	5 - 10	215-676-4	T; C	R25 - 34
Tin (II) Chloride dihydrate	10025-69-1 (7772-99-8 anhydrous)	10 - 15	231-868-0	None*	None
Zinc Chloride	7646-85-7	5 - 10	231-592-0	Xn; C, N	R22 - 34 -50/53

- * This chemical substance is not classified in the Annex I of Directive 67/548/EEC.
- See Section 16 for the full text of the R-phrases above.

Section 4: First Aid Measures

Inhalation: To ensure your own safety before attempting rescue (e.g. Wear appropriate protective equipment, use the buddy system). Get immediate medical attention. Remove source of contamination or move victim to fresh air. If breathing is stopped, trained personnel should begin artificial respiration (AR) or, if the heart has stopped, immediately start cardiopulmonary resuscitation (CPR) or automated external defibrillation (AED). Quickly transport victim to an emergency care facility.

Eye Contact: Get immediate medical attention. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, while holding the eyelids open. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Neutral saline solution may be used as soon as it is available. Do not interrupt flushing. If necessary, continue flushing during transport to emergency care facility. Take care not to rinse contaminated water into the unaffected eye or onto the face. Quickly transport victim to an emergency care facility.

Skin Contact: As quickly as possible, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Immediately flush with lukewarm, gently flowing water for at least 30 minutes. Do not interrupt flushing. If necessary, and it can be done safely, continue flushing during transport to medical care facility.

Ingestion: Get immediate medical attention. Never give anything by mouth if victim is rapidly losing consciousness or is unconscious or convulsing. Have victim rinse mouth thoroughly with water. Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Quickly transport victim to an emergency care facility.

Notes to Physician: Fluorides can reduce serum calcium resulting in potentially fatal hypocalcemia; if there are indications that a victim is suffering from the effects of fluoride over-exposure, then give soluble calcium or magnesium.

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Section 5: Fire Fighting Measures

Flammable Properties:	The paste can burn if involved in a fire but does not ignite readily. Flash point is expected to be > 93°C (200°F).
Suitable extinguishing Media:	Use water spray to cool fire-exposed flux. Use carbon dioxide, foam and dry chemical for extinguishing fires involving this flux.
Unsuitable extinguishing Media:	Not available
Explosion Data:	
Sensitivity to Mechanical Impact:	Not applicable
Sensitivity to Static Discharge:	Not applicable
Specific Hazards arising from the Chemical:	During a fire, irritating and toxic gases may be generated. Hazardous combustion products include carbon monoxide and ammonia. Hydrogen fluoride can penetrate the skin causing skin burns and systemic toxic effects.
Protective Equipment and precautions for firefighters:	This material is corrosive to skin and presents a potential contact hazard to firefighters. Do not enter without wearing specialized protective equipment suitable for the situation. Firefighter's normal protective clothing (Bunker Gear) will not provide adequate protection. A full-body encapsulating chemical resistant suit with an approved positive pressure self-contained breathing apparatus may be necessary.
NFPA	
Health:	3
Flammability:	1
Instability:	0

Section 6: Accidental Release Measures

Personal Precautions:	Wear all protective equipment as described in Section 8. Prevent all inhalation exposures, skin and possible eye contact. Keep unauthorized personnel away. Ventilate the area.
Environmental Precautions:	Do not allow product to reach sewage systems or ground water.
Methods for Containment:	Stop the spill if it is safe to do so. Contain the spill using absorbent clay, sand, sawdust, or other inert absorbent material.
Methods for Clean-up:	Clean up spills immediately. Scoop up contaminated absorbent material and place into suitable, labeled plastic waste container.

Section 7: Handling and Storage

Handling	All employees who handle this material should be trained to handle it safely. Avoid breathing fumes/gases of this material. Prevent all skin and eye contact. Do not ingest. Keep away from children. Use this material with adequate ventilation. Keep container closed when not in use. Wash thoroughly after handling this product. Do not eat, drink, smoke while handling this product. Remove contaminated clothing immediately.
Storage:	Store in a cool, dry area. Keep containers tightly closed when not in use. Store away from incompatible materials (see Section 10).

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Section 8: Exposure Controls and Personal Protection

Exposure Limits

Consult local authorities for acceptable exposure limits.

<u>Ingredient</u>	<u>ACGIH TLV</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>	<u>U.S. OSHA PEL</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>	<u>Ontario (Canada)</u> <u>TWAEV</u> <u>(mg/m³)</u>	<u>UK OEL</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>
Monoethanolamine	3 ppm STEL 6 ppm	3 ppm STEL 6 ppm	7.5 (3 ppm) skin STEV 15 (6 ppm)	7.5 (3 ppm) skin STEL 15 (6 ppm)
Ammonium hydrogendifluoride	Not established	Not established	Not established	Not established
Stannous Chloride	Not established	Not established	Not established	Not established
Zinc Chloride fume	1 STEL: 2	1	1 STEV: 2	Not established
Ammonium Fluoride	Not established	Not established	Not established	Not established
Fluorides, as F	2.5	2.5	2.5	2.5
Tin, as Sn (inorganic compounds)	2	2 (except oxides)	2 (except stannane)	2 STEL: 4 (except stannane)
Other exposure limits: NIOSH IDLH (Immediately Dangerous to Life or Health) for Monoethanolamine: 30 ppm				

STEV = Short Term Exposure Value

STEL = Short Term Exposure Limit

Exposure Controls

Engineering Controls: Provide adequate ventilation/local exhaust to keep exposure levels below the exposure limits listed above.

Personal Protection

Respiratory Protection: When concentrations in air exceed the occupational exposure guidelines, always wear respiratory protection. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

NIOSH Recommendations for Monoethanolamine concentrations in air:

Up to 30 ppm: Chemical cartridge respirator; or gas mask with canister; or powered air-purifying respirator with cartridges to protect against Monoethanolamine; or SAR (Supplied Air Respirator); or full-facepiece Self-contained Breathing Apparatus (SCBA); or full-facepiece SAR.

Emergency of planned entry into unknown concentrations or Immediately IDLH conditions: Positive pressure, full-facepiece SCBA; or positive pressure, full-facepiece SAR with an auxiliary positive pressure SCBA.

Where the potential exists for exposure over the 2.5 mg/m³ as fluoride, use a MSHA/NIOSH approved supplied-air respiratory with a full facepiece operated in a pressure-demand or other positive pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 or Canadian Standards Association (CSA) Standard Z94.4-02 must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Wear impervious protective gloves made of rubber. Wear clean body-covering clothing to prevent skin contact. Wear an impervious apron as needed to prevent skin contact.

Eye Protection: Wear chemical splash goggles and a full faceshield.

Other Protective Equipment: Provide eyewash and safety shower stations in workplaces where this flux is handled.

Hygiene Measures: Avoid breathing fumes and gases of this material. Prevent all skin and eye contact. Do not ingest. Use this material with adequate ventilation. Keep container closed when not in use. Wash thoroughly after handling this product. Do not eat, drink, smoke while handling this product. Remove contaminated clothing immediately.

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Section 9: Physical and Chemical Properties

Physical State:	Liquid	Vapor Pressure: (mm Hg @ 25°C)	Not applicable
Appearance:	Honey colored viscous liquid	Vapor Density: (Air = 1)	Not available
pH:	8	Solubility in Water:	Soluble
Relative Density: (water = 1)	1.33	Water / Oil distribution coefficient:	>1
Boiling Point:	>93.3°C (>200°F)	Odor Type:	Ammonia-like odor
Freezing Point:	Not available	Odor Threshold:	Not available
Viscosity:	Not available	Evaporation Rate: (n-Butyl Acetate = 1)	Not available
Oxidizing Properties:	Not available	Auto Ignition Temperature (°C):	Not available
Flash Point and Method:	>93.3°C (>200°F), Not determined	Flammability Limits (%):	Not available
VOC %:	0% (w/w%); 0% (v/v%)	VOC:	0 lbs per gallon (US)

Section 10: Stability and Reactivity

Stability:	Stable
Conditions to Avoid:	Avoid incompatible materials.
Incompatible Materials:	Incompatible with strong oxidizing agents, sodium nitrite and nitrosating agents.
Hazardous Decomposition Products:	Thermal decomposition of this product may result in the release of hydrogen fluoride. This substance may be absorbed through the skin, causing burns. Extreme over-exposure to hydrogen fluoride can be fatal through systemic fluoride poisoning. Other products of combustion may include ammonia and carbon monoxide.
Possibility of Hazardous Reactions:	Hazardous polymerization will not occur.

Section 11: Toxicological Information

Acute Toxicity Data

<u>Ingredient</u>	<u>LD₅₀ Oral</u> (mg/kg)	<u>LD₅₀ Dermal</u> (mg/kg)	<u>LC₅₀ Inhalation</u> (4 hrs.)
Monoethanolamine	1 720 (rat)	1 000 (rabbit)	>1 210 mg/m ³
Ammonium hydrogendifluoride	Not available	Not available	1 276 ppm/1hr (rat) 432 ppm/3hr (mouse)
Stannous Chloride	604 (mouse)	Not available	Not available
Zinc Chloride	200 (guinea pig) 350 (rat)	Not available	Not available

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Section 11: Toxicological Information, continued

Chronic Toxicity Data

Carcinogenicity: The table below indicates whether each agency has listed any ingredient as a carcinogen.

<u>Ingredient</u>	<u>ACGIH</u>	<u>IARC</u>	<u>NTP</u>
Monoethanolamine	Not listed	Not listed	Not listed
Ammonium hydrogendifluoride	Not listed	Not listed	Not listed
Stannous Chloride	Not listed	Not listed	Not listed
Zinc Chloride	Not listed	Not listed	Not listed
Fluorides, as F	A4	Group 3	Not listed

ACGIH: (American Conference of Governmental Industrial Hygienists)

A4 – Not Classifiable as a Human Carcinogen.

IARC: (International Agency for Research on Cancer)

Group 3 – Not classifiable as to carcinogenicity in humans.

NTP: (National Toxicology Program)

Irritation: Severely irritating or corrosive when in contact with skin and eyes. Over-exposure to fumes can be severely irritating to the nose and throat.

Sensitization: Not available

Neurological Effects: Extreme over-exposure by ingestion or by inhalation of hydrogen fluoride may cause adverse neurological effects.

Teratogenicity: Not available

Reproductive Toxicity: Not available

Mutagenicity (Genetic Effects): Not available

Toxicologically Synergistic Materials: Not available

Target Organ Effects: Exposure to fluorides can affect the skin, bones, nervous system and teeth.

Section 12: Ecological Information

Ecotoxicity: Not available.
 Do not allow the material to be released into the environment. Zinc chloride is very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. If flux is released into the aquatic environment, it is expected to have toxic effects on aquatic plants, fish and invertebrates.

Mobility: Not available

Persistence and degradability: Not available

Bioaccumulative potential: Not available

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Section 13: Disposal Considerations

Waste Disposal Method: Do NOT dump into any sewers, on the ground or into any body of water. Store material for disposal as indicated in Section 7 Handling and Storage.

USA: Dispose of in accordance with local, state and federal laws and regulations.

Canada: Dispose of in accordance with local, provincial and federal laws and regulations.

EC: Waste must be disposed of in accordance with relevant EC Directives and national, regional and local environmental control regulations. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

Section 14: Transport Information:

U.S. Hazardous Materials Regulation (DOT 49CFR): UN1760, CORROSIVE LIQUID N.O.S., (Monoethanolamine, Ammonium hydrogendifluoride), Class 8, PGIII

Canadian Transportation of Dangerous Goods (TDG): When packaged in quantities less than 30 kg this material can be shipped as a "Consumer Commodity" as per part 1.17 of the TDG Regulations. Shipment from Canada to the US may transport as per TDG Regulations (49 CFR Part 171.12a)

ADR/RID: UN1760, CORROSIVE LIQUID N.O.S., (Monoethanolamine, Ammonium hydrogendifluoride), Class 8, PGIII

IMDG: UN1760, CORROSIVE LIQUID N.O.S., (Monoethanolamine, Ammonium hydrogendifluoride), Class 8, PGIII, LTD QTY, EmS F-A, S-B

ICAO/IATA : UN1760, CORROSIVE LIQUID N.O.S., (Monoethanolamine, Ammonium hydrogendifluoride), Class 8, PGIII
 May be carried under the provisions for dangerous goods in limited quantities.

Section 15: Regulatory Information

USA

TSCA Status: All ingredients in the product are listed on the TSCA inventory.

SARA Title III

Sec. 302/304: None

Sec: 311/312: Acute, Chronic

Sec. 313: None

CERCLA RQ Ammonium Bifluoride; Ammonium Fluoride

California Prop. 65 : This product does not contain chemicals known to the State of California to cause cancer or reproductive toxicity.

BXA : Ammonium hydrogendifluoride (CAS 1341-49-7) appears on the Bureau of Export Administration list of Precursors for Toxic Chemical Agents, classified under Export Control Classification Number 1C350. This product may not be exported without appropriate licensing.

Canada

This product has been classified in accordance with the hazard criteria of the *Controlled Products Regulations* and the MSDS contains all the information required by the *Controlled Products Regulations*.

WHMIS Classification: D1B: Material causing immediate and serious toxic effects.
 E: Corrosive

NSNR Status (New Substance Notification Regulations): All substances in the product are listed, as required, on Canada's Domestic Substances List (DSL).

NPRI Substances: The potential thermal decomposition product, Hydrogen fluoride, is a NPRI reportable substance. None of the ingredients, as listed in Section 2 are NPRI reportable substances.

CEPA Priorities Substances List : Ammonia hydrogendifluoride is listed on Priority list 1, Toxic material (as inorganic fluoride).

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Section 15: Regulatory Information, continued

EC Classification for the Substance/Preparation:

Symbol:



Toxic



Corrosive



Dangerous for the environment.

Risk Phrases: R25: Toxic if swallowed.
 R20/21: Harmful by inhalation and in contact with skin.
 R34: Causes burns.
 R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety Phrases: 1/2: Keep locked up and out of the reach of children.
 26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 36/37/39: Wear suitable protective clothing, gloves and eye/face protection.
 45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
 60: This material and its container must be disposed of as hazardous waste
 61: Avoid release to the environment. Refer to special instructions/safety data sheet.

Section 16: Other Information

Full Text of R-phrases appearing in Section 3:

R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.
 R22: Harmful if swallowed.
 R25: Toxic if swallowed.
 R34: Causes burns.
 R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Preparation Information:

Revision Date: September 7, 2011

Revision Summary: Revised SDS format. Revised Transport Information, Section 14

Supplier Disclaimer: The information contained herein is based on data available to us and is accurate and reliable to the best of our knowledge and belief. However, LA-CO Industries, Inc. makes no representations as to its completeness or accuracy. Information is supplied on condition that persons receiving such information will make their own determination as to its suitability for their purposes prior to use. In no event will LA-CO Industries, Inc. be responsible for damages of any nature whatsoever resulting from the use of or reliance upon the information contained herein.

Prepared by: LEHDER Environmental Services Limited (519) 336-4101
 www.lehder.com



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SAFETY DATA SHEET

Section 1: Product and Company Identification

Product Name: #60 Solder
Product Use: Solder Wire 90/10 mixture of Tin and Zinc
Manufacturer: LA-CO Industries, Inc.
 1201 Pratt Boulevard
 Elk Grove Village, IL.
 60007-5746
Phone Number: (847) 956-7600
 Fax: (847) 956-9885
24-hour Emergency: CHEMTREC: (800) 424-9300

Section 2: Hazards Identification

Protective Clothing	NFPA Rating (USA)	EU Classification	WHMIS (Canada)	Transportation
		Not classified as dangerous	 Not controlled	Not Regulated

Emergency Overview:

Zinc oxide fumes generated during soldering operations may cause eye, nose, throat and lung irritation. Inhalation of zinc oxide fumes may cause metal fume fever.

Appearance, Color and Odor: ½ oz. coil of silver colored wire.

USA: This material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200).

Canada: This is not a controlled product under WHMIS.

European Communities (EC): This product is not classified as dangerous according to Directive 1999/45/EC and its amendments.

Potential Health Effects

ACUTE (short term): see Section 8 for exposure controls

Relevant Route(s) of Exposure:

Inhalation, Eye contact, Skin contact. Potential health effects statements may not be applicable as the hazardous ingredients listed are in the solid form. If zinc oxide fumes are generated during use by heating, then these statements will be applicable.

Inhalation: Inhalation of fume particulates from soldering operations may cause metal fume fever and nose, throat and lung irritation. The symptoms of metal fume fever typically appear 4-8 hours after exposure and are associated with any combination of the following symptoms; thirst, metallic taste, cough, chills, fever, headache, chest tightening, shortness of breath, abdominal pain, vomiting and fatigue.

Ingestion: Not an applicable route of occupational exposure.

Skin: Overexposure to zinc oxide fumes generated during soldering operations may cause skin irritation. Contact with molten metal can cause skin burns.

Eye: Overexposure to zinc oxide fumes generated during soldering operations may cause eye irritation with symptoms of pain, redness, and tearing. Contact with molten metal can cause eye burns.

CHRONIC (long term): see Section 11 for additional toxicological data

Prolonged or repeated over-exposure to zinc oxide fumes by skin contact may cause dermatitis.

Prolonged or repeated exposure to tin oxide fumes by inhalation may cause stannosis, a benign pneumoconiosis.

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Section 2: Hazards Identification, continued

Medical Conditions Aggravated by Exposure: Inhalation of airborne fumes may aggravate pre-existing respiratory conditions. Skin contact may aggravate an existing dermatitis.

Interactions With Other Chemicals: Not available

Potential Environmental Effects: Not available

Section 3: Composition / Information on Ingredients

Hazardous Ingredients:

<u>Chemical Name</u>	<u>CAS No.</u>	<u>Wt. %</u>	<u>EINECS / ELINCS</u>	<u>Symbol</u>	<u>Risk Phrases</u>
Tin	7440-31-5	90 - 95	233-141-8	None*	None
Zinc	7440-66-6	5 - 10	231-175-3	N	R50/53

Note: * This chemical substance is not classified in the Annex I of Directive 67/548/EEC. See Section 16 for the full text of the R-phrases above.

Section 4: First Aid Measures

Inhalation: Remove source of contamination or move victim to fresh air. Obtain medical advice. Note: Metal fume fever may develop 4-8 hours after exposure. If flu-like symptoms develop, obtain medical attention.

Eye Contact: Molten Metal: Immediately flush the contaminated eye(s) with gently flowing water for at least 15 minutes. Immediately obtain medical attention.
Solid Product: If fumes or dust enters the eyes, immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 15 minutes. If irritation develops, obtain medical advice.

Skin Contact: Molten Metal: Immediately cool skin burns with cold packs or cool gently flowing water for at least 15 minutes. Do not put ice directly on the skin. Do not attempt to remove solidified product from the skin, as damage may result. Immediately obtain medical attention.
Solid Product: No health effects expected. If irritation occurs, quickly and gently, blot or brush away excess particulate. Wash gently and thoroughly with lukewarm, gently flowing water and non-abrasive soap for 5 minutes. If irritation persists, obtain medical advice.

Ingestion: If swallowed in large amounts or if irritation or discomfort occurs, obtain medical advice immediately.

Section 5: Fire Fighting Measures

Flammable Properties: Not flammable and does not support combustion.

Suitable extinguishing Media: Use extinguishing media appropriate for the surrounding fire.

Unsuitable extinguishing Media: Not applicable

Explosion Data:

Sensitivity to Mechanical Impact: Not applicable

Sensitivity to Static Discharge: Not applicable

Specific Hazards arising from the Chemical: During a fire, molten metal may generate tin and zinc oxide fumes.

Protective Equipment and precautions for firefighters: Self-contained breathing apparatus and protective clothing should be worn. Remove all unprotected personnel.

NFPA

Health: 1

Flammability: 0

Instability: 0

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Section 6: Accidental Release Measures

- Personal Precautions:** Wear adequate personal protective equipment as indicated in Section 8. Ventilate the area if airborne dust or fume is present.
- Environmental Precautions:** Prevent the product from entering sewers or waterways.
- Methods for Containment:** Stop the spill if it is safe to do so.
- Methods for Clean-up:** Scrape or scoop up the spilled product and collect for re-use or proper disposal. Dispose of any contaminated, unusable product as described in Section 13 of this SDS.

Section 7: Handling and Storage

- Handling:** Avoid contact with eyes and skin; do not breathe fumes. Do not ingest. Keep out of reach of children. Use this material with adequate ventilation. Wash thoroughly with detergent and water after handling, before eating, drinking, smoking or using the toilet.
- Storage:** Store in a dry area, away from incompatible materials (see Section 10).

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines

<u>Ingredient</u>	<u>ACGIH TLV</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>	<u>U.S. OSHA PEL</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>	<u>Ontario (Canada)</u> <u>TWAEV</u> <u>(mg/m³)</u>	<u>UK OEL</u> <u>(8-hr. TWA)</u> <u>(mg/m³)</u>
Tin, as Sn	2 (metal)	2 (inorganic compounds, except oxides)	2 (metal, oxide and inorganic compounds)	2 (inorganic) STEL: 4 (inorganic)
Zinc oxide	2 (respirable) STEL: 10 (respirable)	5 (fume)	2 (respirable) STEV: 10 (respirable)	Not established

Exposure Controls

- Engineering Controls:** Provide adequate ventilation/local exhaust to keep vapor concentrations below the exposure limits listed above.
- Personal Protection:** Workers must comply with the Personal Protective Equipment requirements of the workplace in which this product is handled.
 For operations requiring specific protection for mechanical hazards and heat protection refer to the appropriate occupational safety standard.
- Eye/Face Protection:** Wear eye/face protection (e.g. goggles/face shield) appropriate for the workplace where this material is handled and the conditions of use.
- Skin Protection:** Wear appropriate protective suitable for high temperature soldering operations.
 Wear clean, body-covering clothing, when workplace conditions warrant their use.
- Respiratory Protection:** Not required for normal use.
 If ventilation and other engineering controls and work practices are not effective in controlling exposure to this material, then wear suitable personal protective equipment including approved respiratory protective equipment (RPE). Where occupational exposure limits are exceeded, workers must wear an approved respirator. In workplaces where respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection. Consult with respirator manufacturer to determine respirator selection, use and limitations.
 A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements, European Standard EN529 or Canadian Standards Association (CSA) Standard Z94.4-2002 must be followed whenever workplace conditions warrant a respirator's use.
- General Hygiene Measures:** Avoid breathing fumes. Avoid contact with skin and eyes. Keep out of reach of children. Wash hands after handling. Do not eat, drink or smoke in work areas.

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Section 9: Physical and Chemical Properties

Physical State:	Solid	Vapor Pressure (mm Hg @ 25°C):	Not applicable
Appearance:	½ oz. coil of silver colored wire	Vapor Density (Air = 1):	Not available
pH:	Not applicable	Solubility in Water:	Insoluble in water.
Relative Density (water = 1):	7.26	Water / Oil distribution coefficient:	Not applicable
Boiling Point:	Not available	Odor Type:	Odorless
Melting Point:	199°C (390°F)	Odor Threshold:	Not applicable
Viscosity:	Not applicable	Evaporation Rate (n-Butyl Acetate = 1):	Not applicable
Oxidizing Properties:	Not applicable	Auto Ignition Temperature (°C):	Not applicable
Flash Point and Method:	Not applicable	Flammability Limits (%):	Not applicable

Section 10: Stability and Reactivity

Chemical Stability:	Stable
Conditions to Avoid:	Avoid extreme heat which may melt the product.
Incompatible Materials:	Incompatible with strong acids.
Hazardous Decomposition Products:	Thermal decomposition may release harmful or irritating zinc oxide fumes.
Possibility of Hazardous Reactions:	Hazardous polymerization will not occur.

Section 11: Toxicological Information

Acute Toxicity Data for the mixture: Acute toxicity data is not available for this solid article.

Chronic Toxicity Data

Carcinogenicity:	Normal use of this product will not result in exposure to any component that is considered a human carcinogen by IARC (International Agency for Research on Cancer), ACGIH (American Conference of Governmental Industrial Hygienists, OSHA or NTP (National Toxicology Program).
Irritation:	Zinc oxide fumes generated during soldering operations may cause eye, nose, throat and respiratory tract irritation.
Corrosivity:	Not applicable
Sensitization:	Not available
Neurological Effects:	Not available
Genetic Effects:	Not available
Reproductive Effects:	Not available
Developmental Effects:	Not available
Target Organ Effects:	Not available

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Section 12: Ecological Information

Ecotoxicity:	Zinc compounds released into the aquatic environment have long-term effects on the aquatic environment. This product is insoluble in water and is not expected to release dangerous compounds into the aquatic environment.
Persistence/Degradability:	Not available
Bioaccumulation/Accumulation:	Product is not readily biodegradeable.
Mobility:	Not available

Section 13: Disposal Considerations

Waste Disposal Method:	Do NOT discard into any sewers, on the ground or into any body of water. Store material for disposal as indicated in Section 7 Handling and Storage. The conditions of use, storage and disposal of this product are beyond our control and may be beyond our knowledge. For this and other reasons, the supplier does not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.
USA:	Dispose of in accordance with local, state and federal laws and regulations.
Canada:	Dispose of in accordance with local, provincial and federal laws and regulations.
EU:	Waste must be disposed of in accordance with relevant EU Directives and national, regional and local environmental control regulations.

Section 14: Transport Information:

U.S. Hazardous Materials Regulation (DOT 49CFR):	Not regulated
Canadian Transportation of Dangerous Goods (TDG):	Not regulated
ADR/RID:	Not regulated
IMDG:	Not regulated
Marine Pollutants:	Not applicable
ICAO/IATA:	Not regulated

Section 15: Regulatory Information

USA	<p>TSCA Status: All ingredients in the product are listed on the TSCA inventory.</p> <p>SARA Title III Sec. 302/304: None Sec. 311/312: Not applicable Sec. 313: Zinc CERCLA RQ: Zinc</p> <p>California Prop 65: This product is not known to contain chemicals known to the State of California to cause cancer or reproductive harm.</p>
Canada	<p>This product has been classified in accordance with the hazard criteria of the <i>Controlled Products Regulations</i> and the MSDS contains all the information required by the <i>Controlled Products Regulations</i>.</p> <p>WHMIS Classification: Not controlled</p> <p>DSL: All component substances are listed on Canada's Domestic Substances List (DSL).</p> <p>NPRI Substances (National Pollutant Release Inventory): Zinc compounds are NPRI Reportable substances.</p>

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**EU Classification for the
Substance/Preparation**

Symbol: This article is not classified as dangerous according to Directive 1999/45/EC and its amendments.
Safety Phrases: S1/2: Keep locked up and out of the reach of children.

Section 16: Other Information**Full Text of R-phrases
appearing in Section 3:**

R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects on the environment.

Preparation Information:**Revision Date:**

July 4, 2011

Revision Summary:

July 4, 2011: Revised SDS format.
April 24, 2008: Original MSDS

Manufacturer Disclaimer:

The information contained herein is based on data available to us and is accurate and reliable to the best of our knowledge and belief. However, LA-CO Industries, Inc. makes no representations as to its completeness or accuracy. Information is supplied on condition that persons receiving such information will make their own determination as to its suitability for their purposes prior to use. In no event will LA-CO Industries, Inc. be responsible for damages of any nature whatsoever resulting from the use of or reliance upon the information contained herein.

Prepared by:

LEHDER Environmental Services Limited (519) 336-4101
www.lehder.com

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